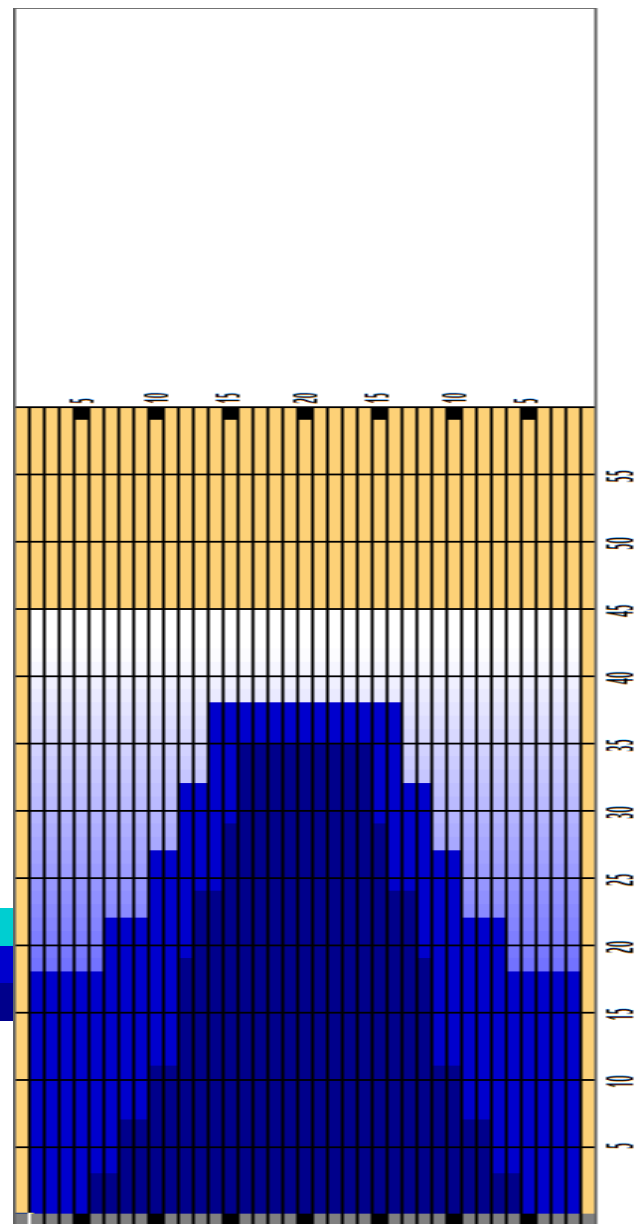


Oil Pattern Distance	45	Reverse Brush Drop	45	Oil Per Board	Multi ul
Forward Oil Total	13.365 mL	Reverse Oil Total	7.98 mL	Volume Oil Total	21.345 mL
Tank Configuration	ALT	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	30	14	4	37	0.0	0.0	0.0	1110
2	6L	6R	2	40	14	4	58	0.0	3.9	3.9	2320
3	8L	8R	2	45	14	4	50	3.9	7.8	3.9	2250
4	10L	10R	2	45	14	4	42	7.8	11.7	3.9	1890
5	12L	12R	3	45	18	3	51	11.7	19.3	7.6	2295
6	13L	13R	2	50	18	3	30	19.3	24.4	5.1	1500
7	15L	15R	2	50	18	3	22	24.4	29.5	5.1	1100
8	16L	16R	2	50	22	3	18	29.5	35.7	6.2	900
9	2L	2R	0	50	30	3	0	35.7	45.0	9.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	0	45.0	38.0	-7.0	0
2	14L	14R	2	50	22	3	26	38.0	31.8	-6.2	1300
3	12L	12R	2	40	18	3	34	31.8	26.7	-5.1	1360
4	10L	10R	2	40	18	3	42	26.7	21.6	-5.1	1680
5	7L	7R	2	40	14	3	54	21.6	17.7	-3.9	2160
6	2L	2R	1	40	14	4	37	17.7	15.8	-1.9	1480
7	2L	2R	0	50	10	4	0	15.8	0.0	-15.8	0

Cleaner Ratio Main Mix 36.5:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.36	2.38	1.12	1.12	2.38	9.36

