

Rollekisa2017

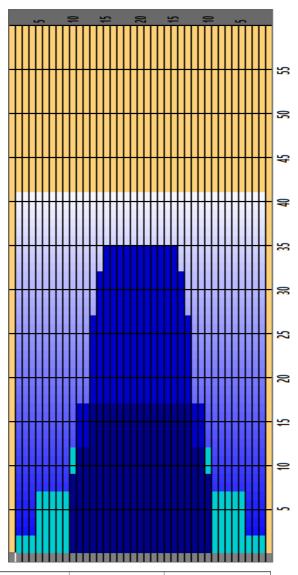


					Innu fuuca Onu Sussion
Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	10.4 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	21.15 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

1 2L 2R 2 18 3 74 0.0 2.5 2.5 3700 2 5L 5R 2 18 3 62 2.5 7.6 5.1 3100 3 10L 10R 2 18 3 42 7.6 12.7 5.1 2100 4 13L 13R 2 18 3 30 12.7 17.8 5.1 1500 5 2L 2R 0 18 3 0 17.8 24.0 6.2 0 6 2L 2R 0 22 3 0 24.0 33.0 9.0 0 7 2L 2R 0 30 3 0 33.0 41.0 8.0 0		START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
3 10L 10R 2 18 3 42 7.6 12.7 5.1 2100 4 13L 13R 2 18 3 30 12.7 17.8 5.1 1500 5 2L 2R 0 18 3 0 17.8 24.0 6.2 0 6 2L 2R 0 22 3 0 24.0 33.0 9.0 0	1	2L	2R	2	18	3	74	0.0	2.5	2.5	3700
4 13L 13R 2 18 3 30 12.7 17.8 5.1 1500 5 2L 2R 0 18 3 0 17.8 24.0 6.2 0 6 2L 2R 0 22 3 0 24.0 33.0 9.0 0	2	5L	5R	2	18	3	62	2.5	7.6	5.1	3100
5 2L 2R 0 18 3 0 17.8 24.0 6.2 0 6 2L 2R 0 22 3 0 24.0 33.0 9.0 0	3	10L	10R	2	18	3	42	7.6	12.7	5.1	2100
6 2L 2R 0 22 3 0 24.0 33.0 9.0 0	4	13L	13R	2	18	3	30	12.7	17.8	5.1	1500
•	5	2L	2R	0	18	3	0	17.8	24.0	6.2	0
7 2L 2R 0 30 3 0 33.0 41.0 8.0 0	6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
	7	2L	2R	0	30	3	0	33.0	41.0	8.0	0

3 14L 14R 2 18 3 26 31.9 26.8 -5.1 1300 4 13L 13R 4 18 3 60 26.8 16.6 -10.2 3000 5 11L 11R 4 14 3 76 16.6 8.7 -7.9 3800 6 10L 10R 2 10 3 42 8.7 5.9 -2.8 2100	1			20,100	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
3 14L 14R 2 18 3 26 31.9 26.8 -5.1 1300 4 13L 13R 4 18 3 60 26.8 16.6 -10.2 3000 5 11L 11R 4 14 3 76 16.6 8.7 -7.9 3800 6 10L 10R 2 10 3 42 8.7 5.9 -2.8 2100		2L	2R	0	30	3	0	41.0	35.0	-6.0	0
4 13L 13R 4 18 3 60 26.8 16.6 -10.2 3000 5 11L 11R 4 14 3 76 16.6 8.7 -7.9 3800 6 10L 10R 2 10 3 42 8.7 5.9 -2.8 2100	2	15L	15R	1	22	3	11	35.0	31.9	-3.1	550
5 11L 11R	3	14L	14R	2	18	3	26	31.9	26.8	-5.1	1300
6 10L 10R 2 10 3 42 8.7 5.9 -2.8 2100	4	13L	13R	4	18	3	60	26.8	16.6	-10.2	3000
	5	11L	11R	4	14	3	76	16.6	8.7	-7.9	3800
7 2L 2R 0 10 3 0 5.9 0.0 -5.9 0	6	10L	10R	2	10	3	42	8.7	5.9	-2.8	2100
	7	2L	2R	0	10	3	0	5.9	0.0	-5.9	0

Cleaner Ratio Main Mix
Cleaner Ratio Back End Mix
NA
Cleaner Ratio Back End Distance
NA
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
This Pattern Up Loaded From Slot # 3 In Lane
Machine On 9/10/2013 11:34 AM



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.56	2.63	1.04	1.04	2.63	6,56
1500						
1350						
900						
750						
450			-			
150						
1 2	3 4 5 6 7 8 5	10 11 12 13 14 15	1 I I I I I 16 17 18 19 20 19	1 1 1 1 1 1 18 17 16 15 14 13 12	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	5 4 3 2 1