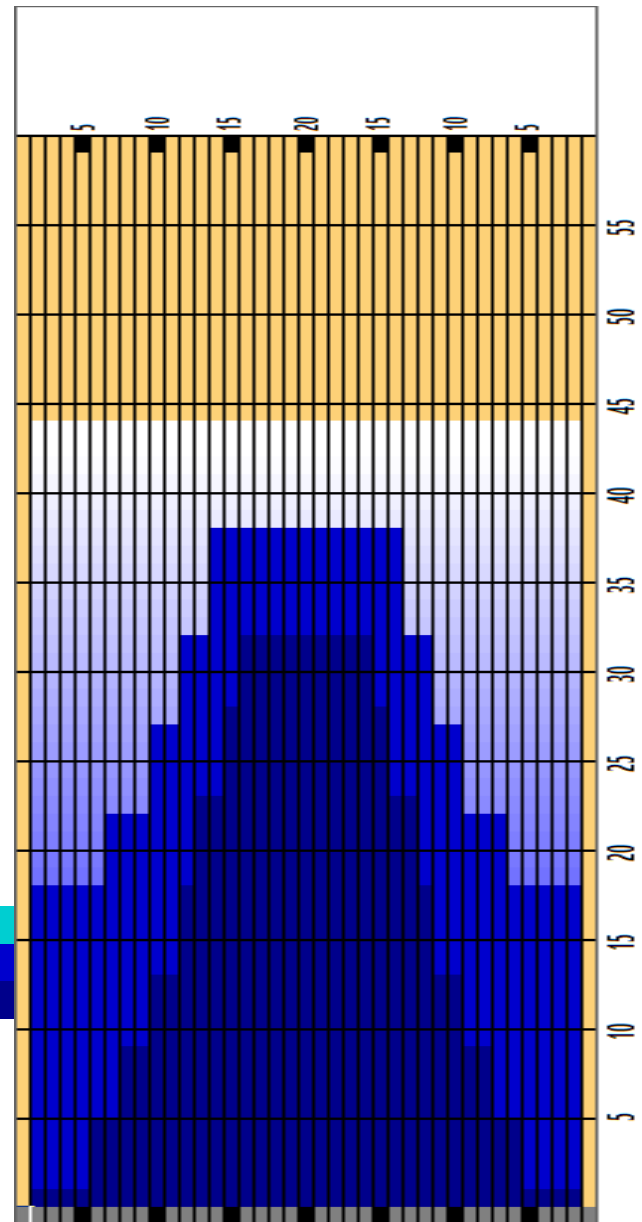


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	40 ul
Forward Oil Total	12.76 mL	Reverse Oil Total	7.72 mL	Volume Oil Total	20.48 mL
Tank Configuration	ALT	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	4	74	0.0	1.9	1.9	2960
2	6L	6R	2	14	4	58	1.9	5.8	3.9	2320
3	8L	8R	2	14	4	50	5.8	9.7	3.9	2000
4	10L	10R	2	14	3	42	9.7	13.6	3.9	1680
5	12L	12R	2	18	3	34	13.6	18.7	5.1	1360
6	13L	13R	2	18	3	30	18.7	23.8	5.1	1200
7	15L	15R	2	18	3	22	23.8	28.9	5.1	880
8	16L	16R	1	22	3	9	28.9	32.0	3.1	360
9	2L	2R	0	30	3	0	32.0	44.0	12.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	44.0	38.0	-6.0	0
2	14L	14R	2	22	3	26	38.0	31.8	-6.2	1040
3	12L	12R	2	18	3	34	31.8	26.7	-5.1	1360
4	10L	10R	2	18	3	42	26.7	21.6	-5.1	1680
5	7L	7R	2	14	3	54	21.6	17.7	-3.9	2160
6	2L	2R	1	14	3	37	17.7	15.8	-1.9	1480
7	2L	2R	0	10	3	0	15.8	0.0	-15.8	0



Cleaner Ratio Main Mix                    36.5:1    Forward  
 Cleaner Ratio Back End Mix                33:1       Reverse  
 Cleaner Ratio Back End Distance          59        Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.71	1.97	1.08	1.08	1.97	5.71

