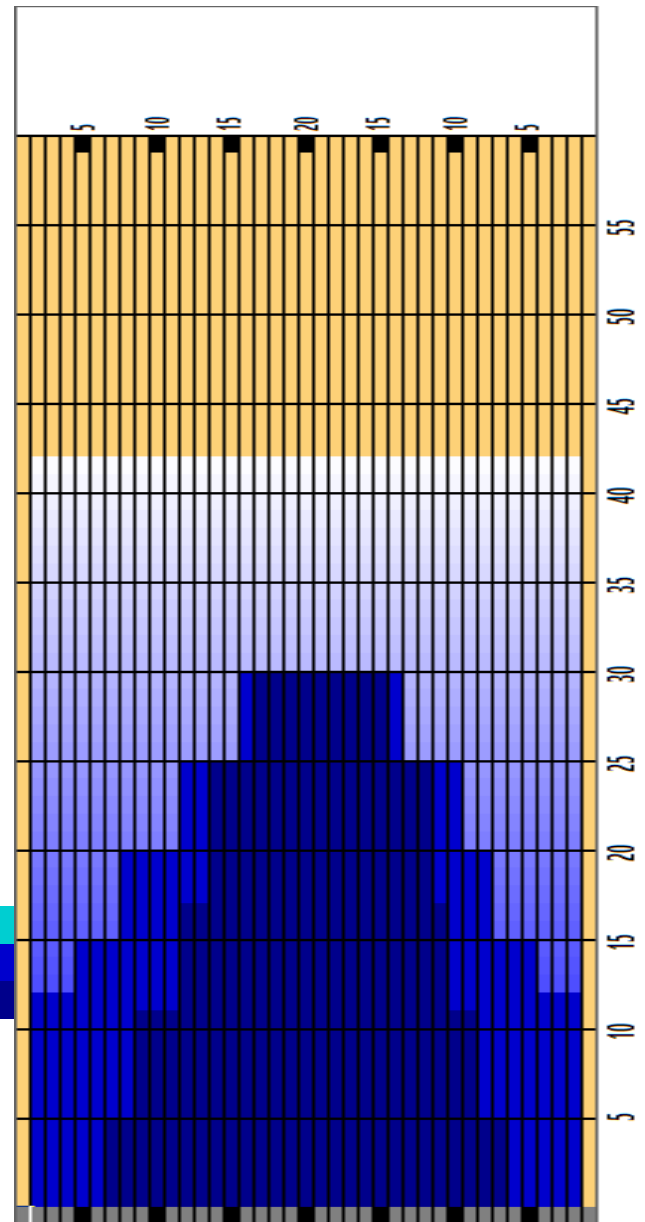


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	40 ul
Forward Oil Total	12.16 mL	Reverse Oil Total	7.12 mL	Volume Oil Total	19.28 mL
Tank Configuration	ALT	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	37	0.0	0.0	0.0	1480
2	7L	7R	3	14	3	81	0.0	5.9	5.9	3240
3	9L	9R	3	14	3	69	5.9	11.8	5.9	2760
4	12L	11R	3	14	3	54	11.8	17.7	5.9	2160
5	14L	12R	3	18	3	45	17.7	25.3	7.6	1800
6	17L	15R	2	18	3	18	25.3	30.4	5.1	720
7	2L	2R	0	26	3	0	30.4	42.0	11.6	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	0	42.0	30.0	-12.0	0
2	16L	14R	2	18	3	22	30.0	24.9	-5.1	880
3	12L	10R	2	18	3	38	24.9	19.8	-5.1	1520
4	8L	8R	2	18	3	50	19.8	14.7	-5.1	2000
5	5L	5R	1	18	3	31	14.7	12.2	-2.5	1240
6	2L	2R	1	18	3	37	12.2	9.7	-2.5	1480
7	2L	2R	0	14	3	0	9.7	0.0	-9.7	0



Cleaner Ratio Main Mix                    36.5:1    Forward

Cleaner Ratio Back End Mix            33:1      Reverse

Cleaner Ratio Back End Distance      59        Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.19	2.02	1.17	1.06	1.72	7.19

