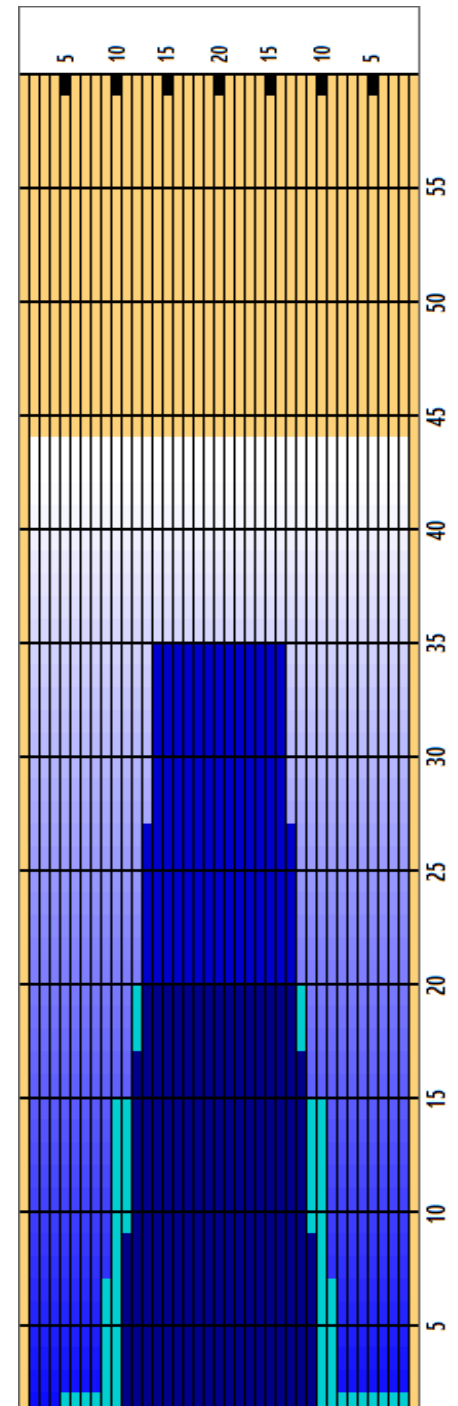


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	50 ul
Forward Oil Total	10.55 mL	Reverse Oil Total	10.25 mL	Volume Oil Total	20.8 mL
Tank Configuration	ALT	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	5L	2R	2	18	3	68	0.0	2.5	2.5	3400
2	9L	9R	2	18	3	46	2.5	7.6	5.1	2300
3	10L	10R	3	18	3	63	7.6	15.2	7.6	3150
4	12L	12R	2	18	3	34	15.2	20.3	5.1	1700
5	2L	2R	0	18	3	0	20.3	24.0	3.7	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	30	3	0	33.0	44.0	11.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	44.0	35.0	-9.0	0
2	14L	14R	3	18	3	39	35.0	27.4	-7.6	1950
3	13L	13R	4	18	3	60	27.4	17.2	-10.2	3000
4	12L	12R	4	14	3	68	17.2	9.3	-7.9	3400
5	11L	11R	2	14	3	38	9.3	5.4	-3.9	1900
6	2L	2R	0	10	3	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix 50:1 Forward
 Cleaner Ratio Back End Mix 36.5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	18.33	2.97	1.03	1.03	2.97	11

