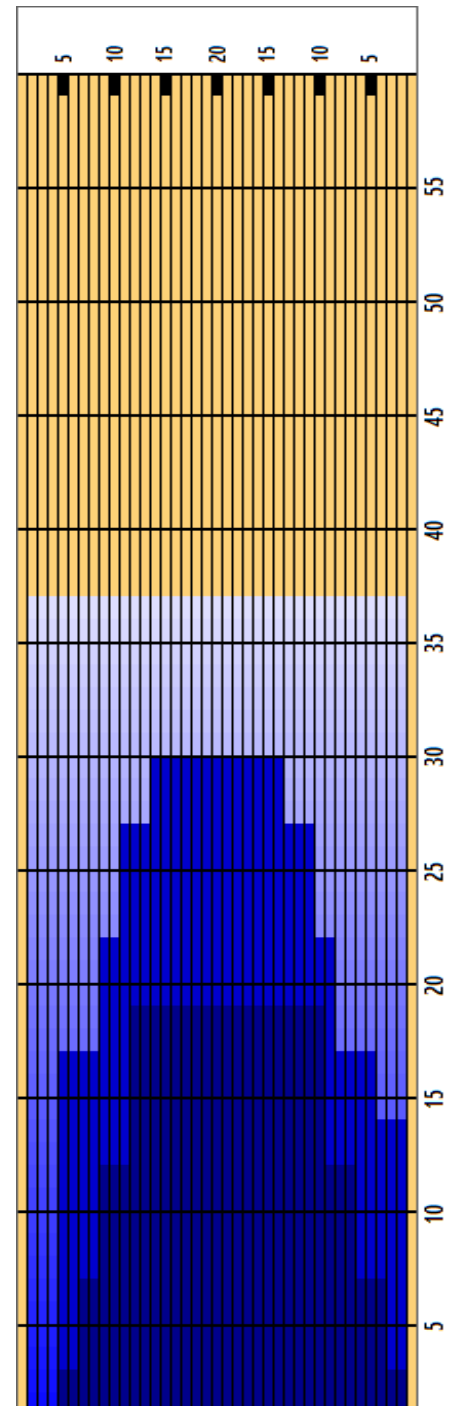


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	12.5 mL	Reverse Oil Total	9.8 mL	Volume Oil Total	22.3 mL
Tank Configuration	ALT	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	5L	2R	3	14	4	102	0.0	3.9	3.9	5100
2	7L	4R	2	14	3	60	3.9	7.8	3.9	3000
3	9L	7R	2	18	3	50	7.8	12.9	5.1	2500
4	12L	10R	2	22	3	38	12.9	19.1	6.2	1900
5	2L	2R	0	26	3	0	19.1	37.0	17.9	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	0	37.0	30.0	-7.0	0
2	14L	14R	1	22	3	13	30.0	26.9	-3.1	650
3	11L	11R	2	18	3	38	26.9	21.8	-5.1	1900
4	9L	9R	2	18	3	46	21.8	16.7	-5.1	2300
5	5L	5R	1	18	3	31	16.7	14.2	-2.5	1550
6	5L	2R	2	18	3	68	14.2	9.1	-5.1	3400
7	2L	2R	0	14	3	0	9.1	0.0	-9.1	0



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 40:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.25	1.37	1.01	1.01	1.25	2.24

