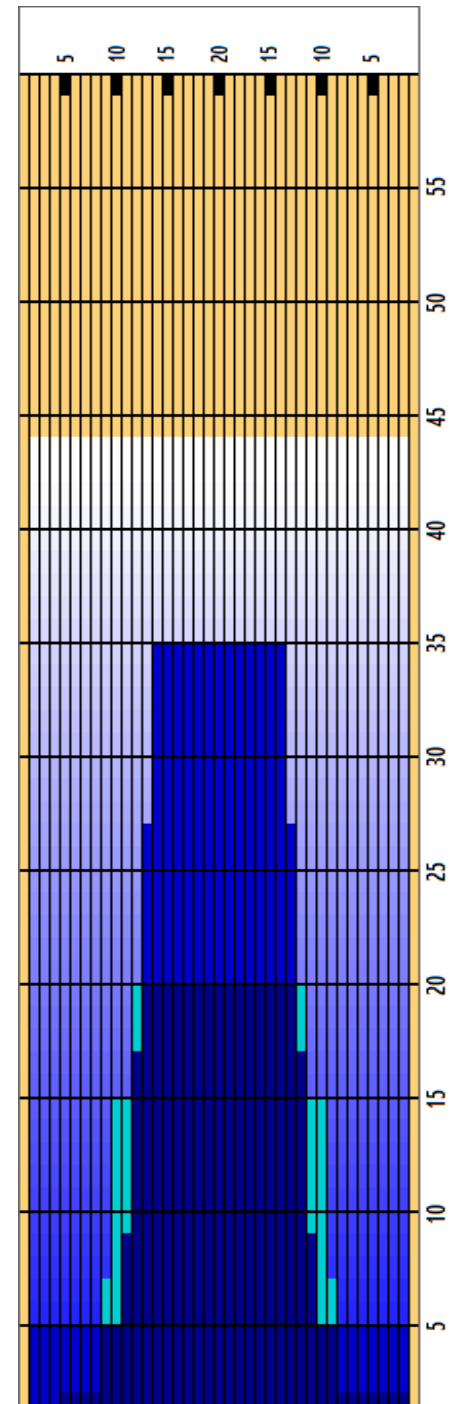


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	50 ul
Forward Oil Total	10.55 mL	Reverse Oil Total	12.1 mL	Volume Oil Total	22.65 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	5L	2R	2	18	3	68	0.0	2.5	2.5	3400
2	9L	9R	2	18	3	46	2.5	7.6	5.1	2300
3	10L	10R	3	18	3	63	7.6	15.2	7.6	3150
4	12L	12R	2	18	3	34	15.2	20.3	5.1	1700
5	2L	2R	0	18	3	0	20.3	24.0	3.7	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	30	3	0	33.0	44.0	11.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	44.0	35.0	-9.0	0
2	14L	14R	3	18	3	39	35.0	27.4	-7.6	1950
3	13L	13R	4	18	3	60	27.4	17.2	-10.2	3000
4	12L	12R	4	14	3	68	17.2	9.3	-7.9	3400
5	11L	11R	2	14	3	38	9.3	5.4	-3.9	1900
6	2L	2R	1	10	3	37	5.4	4.0	-1.4	1850
7	2L	2R	0	10	3	0	4.0	0.0	-4.0	0



Cleaner Ratio Main Mix 50:1 Forward
 Cleaner Ratio Back End Mix 50:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10.45	2.74	1.03	1.03	2.74	7.67

