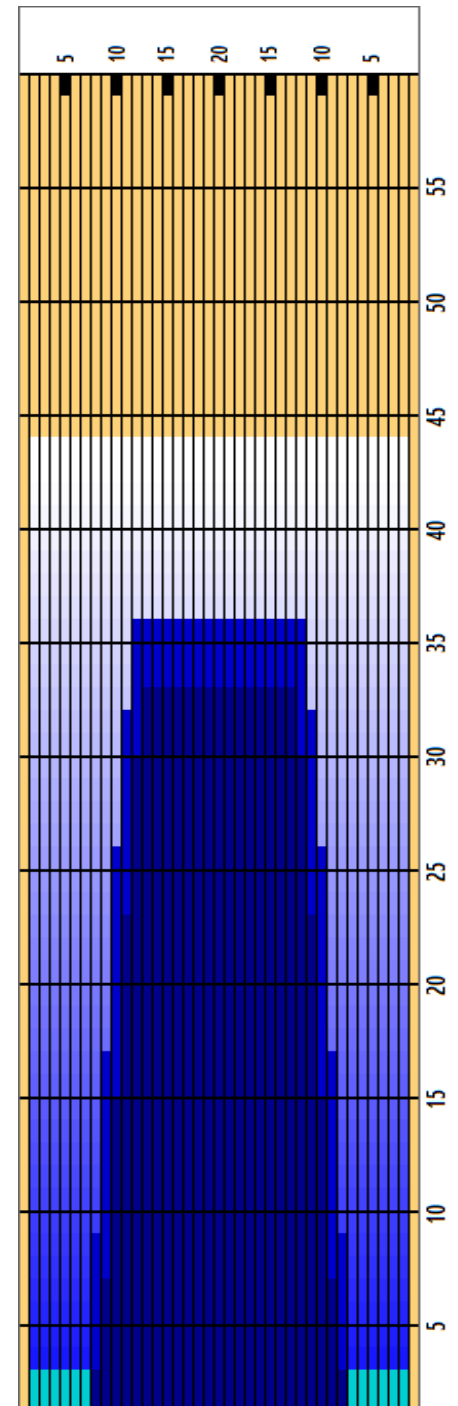


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	40 ul
Forward Oil Total	13.72 mL	Reverse Oil Total	8.48 mL	Volume Oil Total	22.2 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	4440
2	9L	9R	2	14	3	46	3.9	7.8	3.9	1840
3	10L	10R	3	18	3	63	7.8	15.4	7.6	2520
4	11L	11R	3	18	3	57	15.4	23.0	7.6	2280
5	12L	12R	3	18	3	51	23.0	30.6	7.6	2040
6	13L	13R	1	18	3	15	30.6	33.1	2.5	600
7	2L	2R	0	22	3	0	33.1	39.0	5.9	0
8	2L	2R	0	26	2	0	39.0	44.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	0	44.0	36.0	-8.0	0
2	12L	12R	1	26	3	17	36.0	32.4	-3.6	680
3	11L	11R	2	22	3	38	32.4	26.2	-6.2	1520
4	10L	10R	3	22	3	63	26.2	16.9	-9.3	2520
5	9L	9R	3	18	4	69	16.9	9.3	-7.6	2760
6	8L	8R	1	14	4	25	9.3	7.4	-1.9	1000
7	2L	2R	0	14	4	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	8.33	1.74	1	1	1.74	8.33

