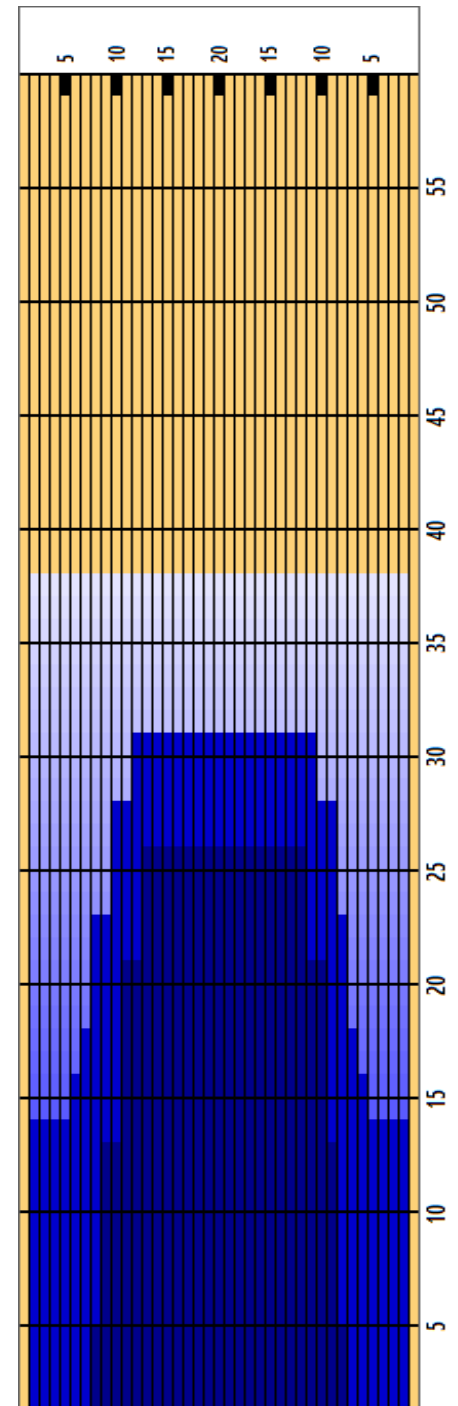


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	13.23 mL	Reverse Oil Total	8.2 mL	Volume Oil Total	21.43 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	50	14	4	31	0.0	0.0	0.0	1550
2	6L	6R	1	50	14	4	29	0.0	1.9	1.9	1450
3	8L	8R	2	50	14	4	50	1.9	5.8	3.9	2500
4	9L	9R	3	50	18	4	69	5.8	13.4	7.6	3450
5	11L	10R	3	50	18	3	60	13.4	21.0	7.6	3000
6	13L	12R	2	40	18	3	32	21.0	26.1	5.1	1280
7	2L	2R	0	40	22	3	0	26.1	31.0	4.9	0
8	2L	2R	0	40	26	3	0	31.0	38.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	0	38.0	31.0	-7.0	0
2	12L	11R	1	40	22	3	18	31.0	27.9	-3.1	720
3	10L	9R	2	40	18	3	44	27.9	22.8	-5.1	1760
4	8L	8R	2	40	18	3	50	22.8	17.7	-5.1	2000
5	7L	7R	1	40	14	3	27	17.7	15.8	-1.9	1080
6	6L	6R	1	40	14	3	29	15.8	13.9	-1.9	1160
7	2L	2R	1	40	14	3	37	13.9	12.0	-1.9	1480
8	2L	2R	0	40	14	3	0	12.0	0.0	-12.0	0



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.89	1.42	1	1	1.27	7.89

