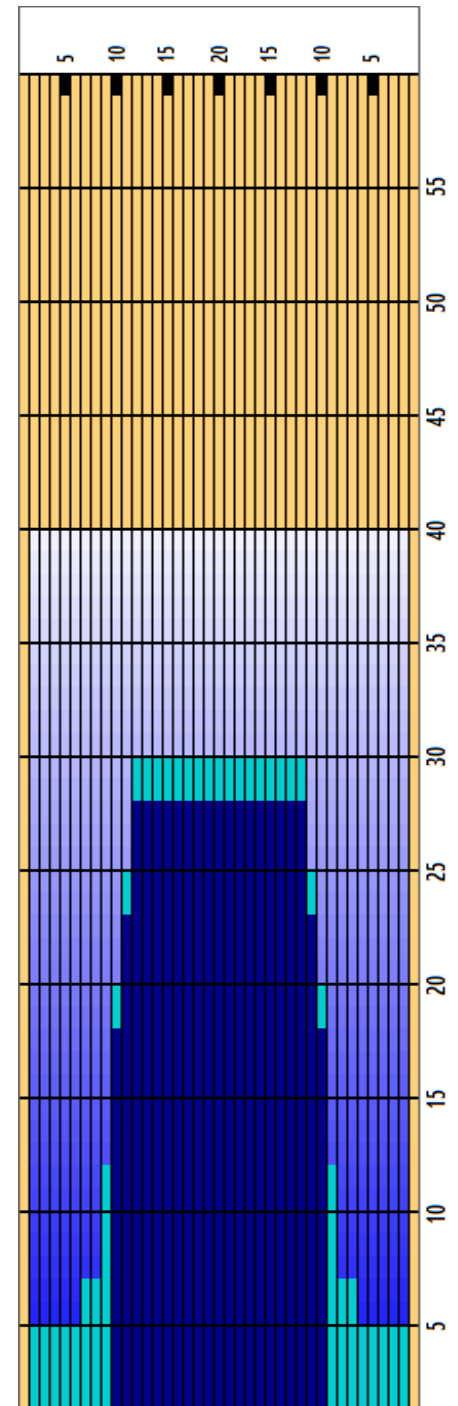


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	45 ul
Forward Oil Total	14.355 mL	Reverse Oil Total	7.02 mL	Volume Oil Total	21.375 mL
Tank Configuration	B Only	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	111	0.0	5.1	5.1	4995
2	7L	7R	1	18	3	27	5.1	7.6	2.5	1215
3	9L	9R	2	18	3	46	7.6	12.7	5.1	2070
4	10L	10R	3	18	3	63	12.7	20.3	7.6	2835
5	11L	11R	2	18	3	38	20.3	25.4	5.1	1710
6	12L	12R	2	18	3	34	25.4	30.5	5.1	1530
7	2L	2R	0	22	3	0	30.5	36.0	5.5	0
8	2L	2R	0	30	3	0	36.0	40.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	28.0	-12.0	0
2	12L	12R	2	18	3	34	28.0	22.9	-5.1	1530
3	11L	11R	2	18	3	38	22.9	17.8	-5.1	1710
4	10L	10R	4	18	3	84	17.8	7.6	-10.2	3780
5	2L	2R	0	14	3	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix 36.5:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.56	1.72	1	1	1.72	6.56

