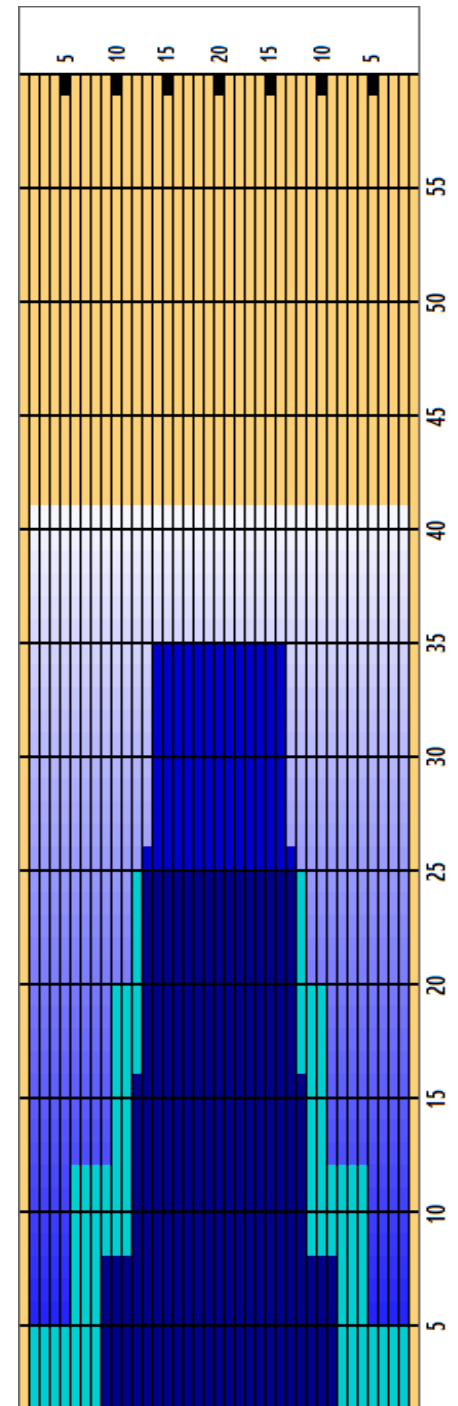


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	40 ul
Forward Oil Total	11.8 mL	Reverse Oil Total	8.52 mL	Volume Oil Total	20.32 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	111	0.0	5.1	5.1	4440
2	6L	6R	3	18	3	87	5.1	12.7	7.6	3480
3	10L	10R	3	18	3	63	12.7	20.3	7.6	2520
4	12L	12R	2	18	3	34	20.3	25.4	5.1	1360
5	2L	2R	0	22	3	0	25.4	41.0	15.6	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	41.0	35.0	-6.0	0
2	14L	14R	3	22	3	39	35.0	25.7	-9.3	1560
3	13L	13R	4	18	3	60	25.7	15.5	-10.2	2400
4	12L	12R	4	14	3	68	15.5	7.6	-7.9	2720
5	9L	9R	2	10	3	46	7.6	4.8	-2.8	1840
6	2L	2R	0	10	3	0	4.8	0.0	-4.8	0



Cleaner Ratio Main Mix 33:1 Forward  
 Cleaner Ratio Back End Mix 19:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.71	2.26	1.03	1.03	2.26	5.71

