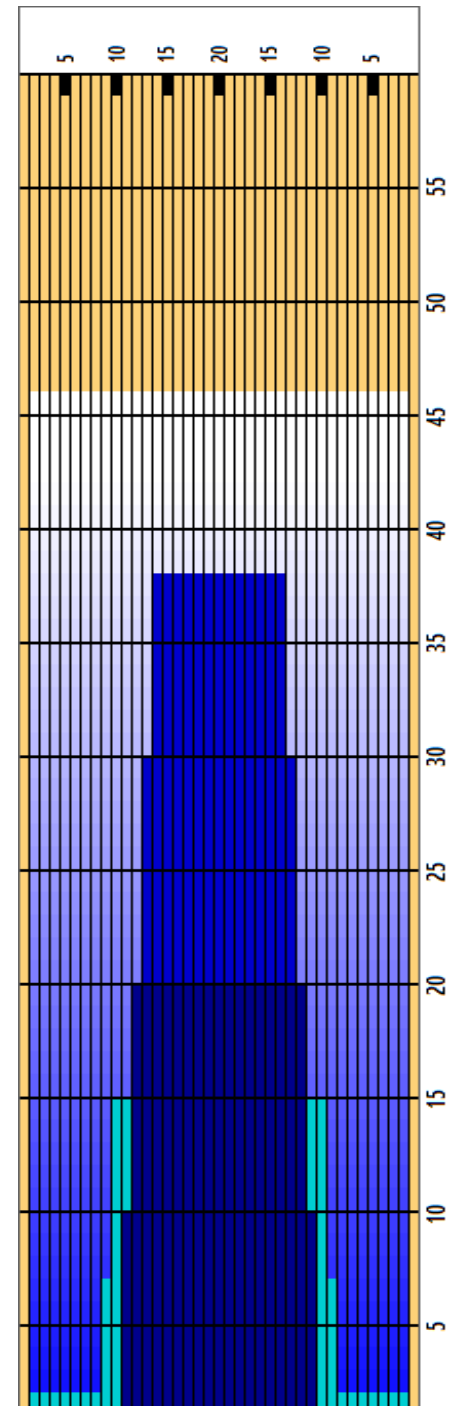


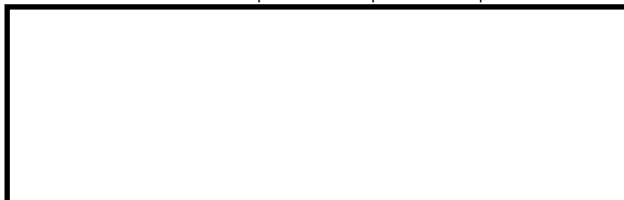
Oil Pattern Distance	46	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	9.765 mL	Reverse Oil Total	9.225 mL	Volume Oil Total	18.99 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	74	0.0	2.5	2.5	3330
2	9L	9R	2	18	3	46	2.5	7.6	5.1	2070
3	10L	10R	3	18	3	63	7.6	15.2	7.6	2835
4	12L	12R	2	18	3	34	15.2	20.3	5.1	1530
5	2L	2R	0	18	3	0	20.3	24.0	3.7	0
6	2L	2R	0	22	3	0	24.0	33.0	9.0	0
7	2L	2R	0	26	3	0	33.0	46.0	13.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	0	46.0	38.0	-8.0	0
2	14L	14R	3	18	3	39	38.0	30.4	-7.6	1755
3	13L	13R	4	18	3	60	30.4	20.2	-10.2	2700
4	12L	12R	4	18	3	68	20.2	10.0	-10.2	3060
5	11L	11R	2	18	3	38	10.0	4.9	-5.1	1710
6	2L	2R	0	18	3	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix 40:1 Forward
 Cleaner Ratio Back End Mix 40:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	11	2.97	1.03	1.03	2.97	11

