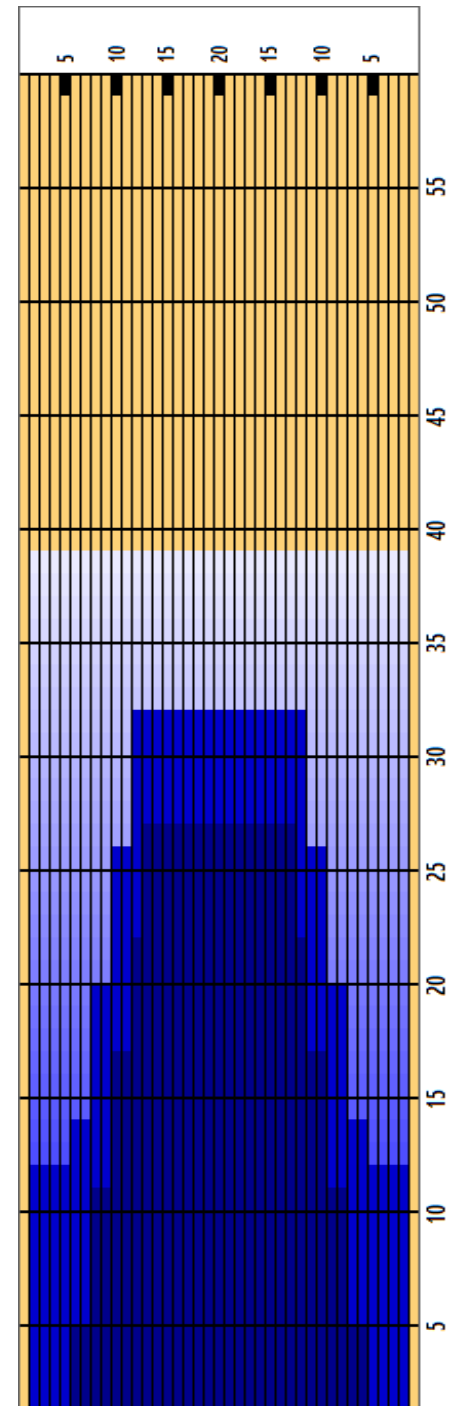


Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	13.36 mL	Reverse Oil Total	7.68 mL	Volume Oil Total	21.04 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	74	0.0	1.9	1.9	2960
2	6L	6R	2	14	3	58	1.9	5.8	3.9	2320
3	8L	8R	3	14	3	75	5.8	11.7	5.9	3000
4	10L	10R	3	14	3	63	11.7	17.6	5.9	2520
5	12L	12R	2	18	3	34	17.6	22.7	5.1	1360
6	13L	13R	2	18	3	30	22.7	27.8	5.1	1200
7	2L	2R	0	22	3	0	27.8	32.0	4.2	0
8	2L	2R	0	26	3	0	32.0	39.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	39.0	32.0	-7.0	0
2	12L	12R	2	22	3	34	32.0	25.8	-6.2	1360
3	10L	10R	2	22	3	42	25.8	19.6	-6.2	1680
4	8L	8R	2	18	3	50	19.6	14.5	-5.1	2000
5	6L	6R	1	18	3	29	14.5	12.0	-2.5	1160
6	2L	2R	1	18	3	37	12.0	9.5	-2.5	1480
7	2L	2R	0	14	3	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix 33:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.24	1.49	1	1	1.49	5.24

