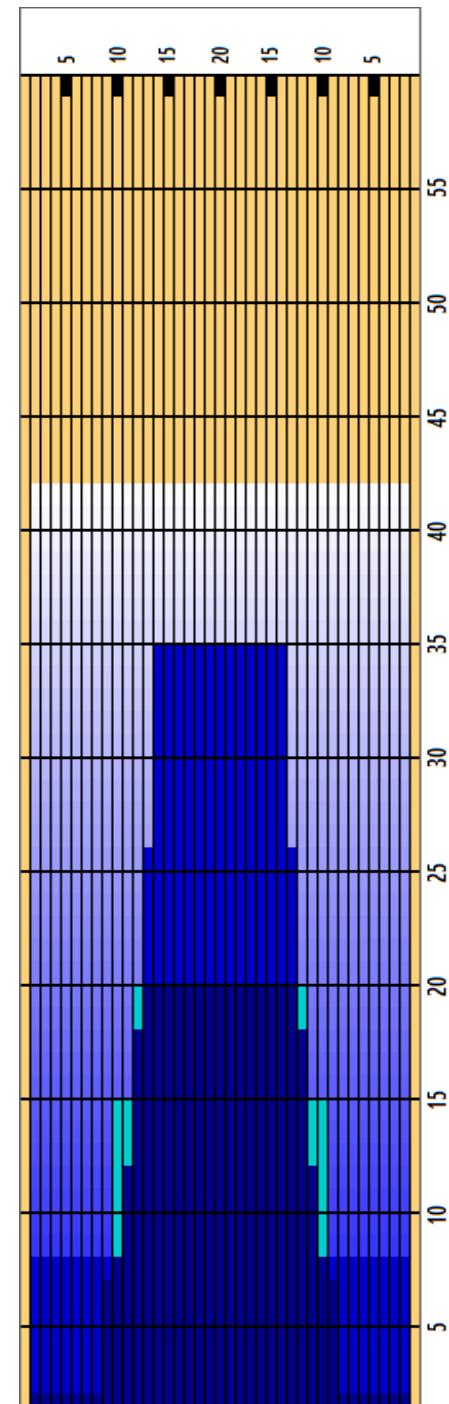


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 <i>ul</i>
Forward Oil Total	10.85 mL	Reverse Oil Total	10.5 mL	Volume Oil Total	21.35 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	2	18	3		74	0.0	2.5	2.5	3700
2	9L	9R	2	18	3		46	2.5	7.6	5.1	2300
3	10L	10R	3	18	3		63	7.6	15.2	7.6	3150
4	12L	12R	2	18	3		34	15.2	20.3	5.1	1700
5	2L	2R	0	22	3		0	20.3	28.0	7.7	0
6	2L	2R	0	26	3		0	28.0	42.0	14.0	0



	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	0	26	3		0	42.0	35.0	-7.0	0
2	14L	14R	3	22	3		39	35.0	25.7	-9.3	1950
3	13L	13R	3	18	3		45	25.7	18.1	-7.6	2250
4	12L	12R	3	14	3		51	18.1	12.2	-5.9	2550
5	11L	11R	2	14	3		38	12.2	8.3	-3.9	1900
6	2L	2R	1	14	3		37	8.3	6.4	-1.9	1850
7	2L	2R	0	14	3		0	6.4	0.0	-6.4	0

Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 19:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7	2.56	1.03	1.03	2.56	7

