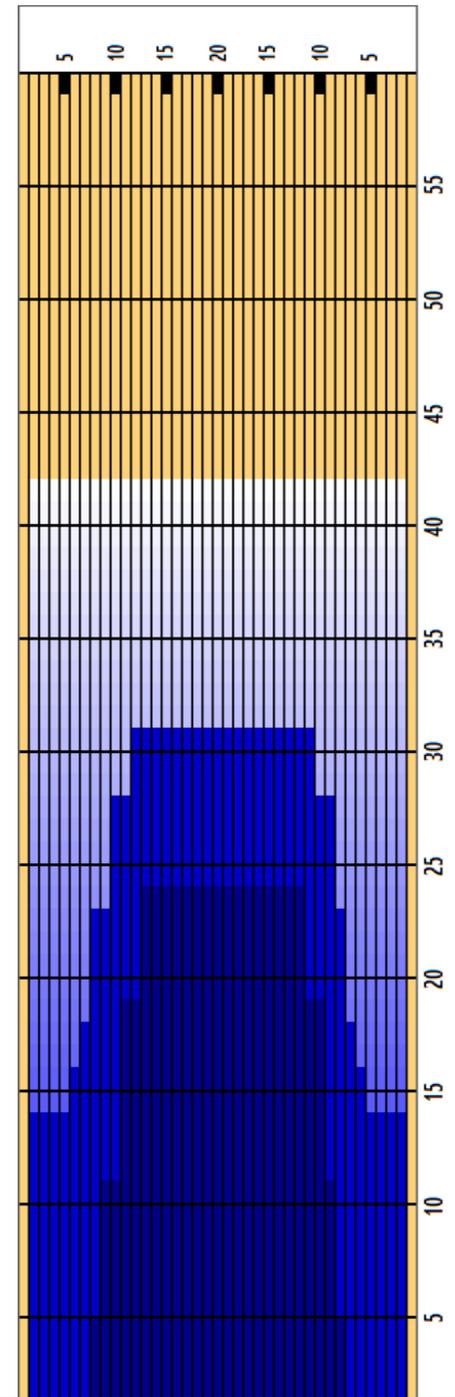


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	43 ul
Forward Oil Total	11.825 mL	Reverse Oil Total	8.815 mL	Volume Oil Total	20.64 mL
Tank Configuration	A Only	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	3	35	0.0	0.0	0.0	1505
2	6L	6R	1	14	3	29	0.0	1.9	1.9	1247
3	8L	8R	2	14	3	50	1.9	5.8	3.9	2150
4	9L	9R	3	14	3	69	5.8	11.7	5.9	2967
5	11L	10R	3	18	3	60	11.7	19.3	7.6	2580
6	13L	12R	2	18	3	32	19.3	24.4	5.1	1376
7	2L	2R	0	22	3	0	24.4	31.0	6.6	0
8	2L	2R	0	26	3	0	31.0	39.0	8.0	0
9	2L	2R	0	26	3	0	39.0	42.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	42.0	31.0	-11.0	0
2	12L	11R	1	22	3	18	31.0	27.9	-3.1	774
3	10L	9R	2	18	3	44	27.9	22.8	-5.1	1892
4	8L	8R	2	18	3	50	22.8	17.7	-5.1	2150
5	7L	7R	1	14	3	27	17.7	15.8	-1.9	1161
6	6L	6R	1	14	3	29	15.8	13.9	-1.9	1247
7	2L	2R	1	14	3	37	13.9	12.0	-1.9	1591
8	2L	2R	0	14	3	0	12.0	0.0	-12.0	0



Cleaner Ratio Main Mix                    24:1      Forward  
 Cleaner Ratio Back End Mix            19:1      Reverse  
 Cleaner Ratio Back End Distance      59        Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.67	1.43	1	1	1.28	6.67

